

Environmental Protection Agency

Pt. 63, Subpt. UUU, Table 12

For . . .	You must . . .	Using . . .	According to these requirements . . .
2. For each new or existing catalytic cracking unit catalyst regenerator vent if you use a continuous emission monitoring system.	Measure CO emissions .....	Data from your continuous emission monitoring system.	Collect CO monitoring data for each vent for 24 consecutive operating hours; and reduce the continuous emission monitoring data to 1-hour averages computed from four or more data points equally spaced over each 1-hour period.
3. Each catalytic cracking unit catalyst regenerator vent if you use continuous parameter monitoring systems.	<p>a. Measure the CO concentration (dry basis) of emissions exiting the control device.</p> <p>b. Establish each operating limit in Table 9 of this subpart that applies to you.</p> <p>c. Thermal incinerator combustion zone temperature.</p> <p>d. Thermal incinerator: oxygen, content (percent, dry basis) in the incinerator vent stream.</p> <p>e. If you use a process heater or boiler with a design heat input capacity under 44 MW or process heater or boiler in which all vent streams are not introduced into the flame zone, establish operating limit for combustion zone temperature.</p> <p>f. If you use a flare, conduct visible emission observations.</p> <p>g. If you use a flare, determine that the flare meets the requirements for net heating value of the gas being combusted and exit velocity.</p>	<p>Method 10, 10A, or 10B in appendix A to part 60 of this chapter, as applicable.</p> <p>Data from the continuous parameter monitoring systems.</p> <p>Data from the continuous parameter monitoring systems.</p> <p>Data from the continuous parameter monitoring systems.</p> <p>Data from the continuous parameter monitoring systems.</p> <p>Method 22 (40 CFR part 60, appendix A).</p> <p>40 CFR 60.11(b)(6)through(8).</p>	<p>Collect temperature monitoring data every 15 minutes during the entire period of the CO initial performance test; and determine and record the minimum hourly average combustion zone temperature from all the readings.</p> <p>Collect oxygen concentration (percent, dry basis) monitoring data every 15 minutes during the entire period of the CO initial performance test; and determine and record the minimum hourly average percent excess oxygen concentration from all the readings.</p> <p>Collect the temperature monitoring data every 15 minutes during the entire period of the CO initial performance test; and determine and record the minimum hourly average combustion zone temperature from all the readings.</p> <p>Maintain a 2-hour observation period; and record the presence of a flame at the pilot light over the full period of the test.</p>

[67 FR 17773, Apr. 11, 2002, as amended at 70 FR 6942, 6948, Feb. 9, 2005]

TABLE 12 TO SUBPART UUU OF PART 63—INITIAL COMPLIANCE WITH ORGANIC HAP EMISSION LIMITS FOR CATALYTIC CRACKING UNITS

As stated in §63.1565(b)(4), you shall meet each requirement in the following table that applies to you.

**Pt. 63, Subpt. UUU, Table 13**

**40 CFR Ch. I (7–1–14 Edition)**

For each new and existing catalytic cracking unit . . .	For the following emission limit . . .	You have demonstrated initial compliance if . . .
1. Subject to the NSPS for carbon monoxide (CO) in 40 CFR 60.103.	CO emissions from your catalyst regenerator vent or CO boiler serving the catalytic cracking unit must not exceed 500 ppmv (dry basis).	You have already conducted a performance test to demonstrate initial compliance with the NSPS and the measured CO emissions are less than or equal to 500 ppm (dry basis). As part of the Notification of Compliance Status, you must certify that your vent meets the CO limit. You are not required to conduct another performance test to demonstrate initial compliance. You have already conducted a performance evaluation to demonstrate initial compliance with the applicable performance specification. As part of your Notification of Compliance Status, you must certify that your continuous emission monitoring system meets the applicable requirements in §63.1572. You are not required to conduct another performance evaluation to demonstrate initial compliance.
2. Not subject to the NSPS for CO in 40 CFR 60.103.	<p>a. CO emissions from your catalyst regenerator vent or CO boiler serving the catalytic cracking unit must not exceed 500 ppmv (dry basis).</p> <p>b. If you use a flare, visible emissions must not exceed a total of 5 minutes during any 2 operating hours.</p>	<p>i. If you use a continuous parameter monitoring system, the average CO emissions measured by Method 10 over the period of the initial performance test are less than or equal to 500 ppmv (dry basis).</p> <p>ii. If you use a continuous emission monitoring system, the hourly average CO emissions over the 24-hour period for the initial performance test are not more than 500 ppmv (dry basis); and your performance evaluation shows your continuous emission monitoring system meets the applicable requirements in §63.1572.</p> <p>Visible emissions, measured by Method 22 during the 2-hour observation period during the initial performance test, are no higher than 5 minutes.</p>

[67 FR 17773, Apr. 11, 2002, as amended at 70 FR 6942, 6948, Feb. 9, 2005]

**TABLE 13 TO SUBPART UUU OF PART 63—CONTINUOUS COMPLIANCE WITH ORGANIC HAP EMISSION LIMITS FOR CATALYTIC CRACKING UNITS**

As stated in §63.1565(c)(1), you shall meet each requirement in the following table that applies to you.

For each new and existing catalytic cracking unit . . .	Subject to this emission limit for your catalyst regenerator vent . . .	If you must . . .	You shall demonstrate continuous compliance by . . .
1. Subject to the NSPS for carbon monoxide (CO) in 40 CFR 60.103.	CO emissions from your catalyst regenerator vent or CO boiler serving the catalytic cracking unit must not exceed 500 ppmv (dry basis).	Continuous emission monitoring system.	Collecting the hourly average CO monitoring data according to §63.1572; and maintaining the hourly average CO concentration at or below 500 ppmv (dry basis).
2. Not subject to the NSPS for CO in 40 CFR 60.103.	i. CO emissions from your catalyst regenerator vent or CO boiler serving the catalytic cracking unit must not exceed 500 ppmv (dry basis).	Continuous emission monitoring system.	Same as above.